

**Customer**

**Supplier**

Company name  
Editor  
Phone number  
E-mail

**Fields of Application**

Water supply and booster stations  
Irrigation, overhead irrigation and draining  
Filling and emptying of tanks and containers  
Circulating of hot and cold water in HVAC systems  
Pumping of condensate  
Water circulating for swimming pools  
Sanitary and cleaning installations  
For industrial applications and public services  
Fresh water supply on ships



**Design Specification**

NMM series pumps are volute casing, single stage, end suction, monoblock type centrifugal pumps with closed impeller and mechanical seal.

Main dimensions and the nominal flow rates of the pumps comply with the DIN 24255 and EN 733 standards.

Single entry, closed impeller is hydraulically thrust compensated and dynamically balanced.

Pump and motor are separate components. Motor shaft is passed into the pump shaft for coupling. After a certain motor power, a coupling system is used between the motor shaft and pump shaft.

Maintenance is very much easier, the impeller shaft and other rotating parts being removable with no need to disconnect the suction and delivery pipes, due to back pull-out design.

Maximum interchangeability of components, identical parts can be used along various pumps of the NMM series, which greatly simplifies and reduces stock of spare parts in addition to reduced delivery times.

Single-stage centrifugal pump coupled by means of a support, to a standard asynchronous motor, closed type, with external ventilation.

NMM series are fitted with mechanical shaft seal and pump shaft is supported by motor bearings.

**Technical Data**

Suction Flange	: DN50 - DN150
Discharge Flange	: DN32 - DN125
Operating Pressure	: 10 bar
Temperature Range	: Up to 120 °C
Speed Range	: 1450 - 3500 rpm
Flow Range	: 5 - 400 m <sup>3</sup> /h
Head Range	: 4 - 105 m

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**Operating data specification**

Pumped fluid	Water	Rated flow	m <sup>3</sup> /h
Solids		Rated head	m
Kind		Geodetic head	m
Percentage of solid content	0	Available system NPSH	m
pH value		Inlet pressure (pin)	0 kPa
Temperature	20 °C	Altitude above sea level	100 m
Density	998.3 kg/m <sup>3</sup>	Max. operating pressure	548 kPa
Kin. viscosity	1.005 mm <sup>2</sup> /s	Max. diff. pressure	548 kPa
Vapour pressure	2.34 kPa		

**Pump**

Make	MAS DAF	Impeller type	
Pump type	NMM 80-200	Impeller construction	
Frame size		Impeller Ø	
Design	End Suction Monoblock Type	Max.	208 mm
Self priming	<input checked="" type="checkbox"/> No	designed	197 mm
Speed	2945 1/min	Min.	170 mm
Stages	1	Flow	
Suction port		Nominal	188 m <sup>3</sup> /h
Pressure rating	PN16	Max.	257 m <sup>3</sup> /h
Nominal pipe size	DN100	Min.	0 m <sup>3</sup> /h
Standard	DIN	Head	
Discharge port		Nominal	47 m
Pressure rating	PN16	Min.	30.7 m
Nominal pipe size	DN80	Max.	56 m
Standard	DIN	Shut off head	56 m
Shaft power		NPSH3	m
Shaft power P2(Q=max.)	36.3 kW	Efficiency	%

**Motor**

Make/Type	37 KW-2900 RPM / 200L
Specific design	IE3 / 50 Hz / Pole pairs 1
Rated power	37 kW
Electric voltage	3~ 400 V
Speed	2970 1/min
Electric current	63 A
Frame size	200L
Degree of protection	IP 55
Type of protection	
Explosion protection	

**Coupling**

Make/Type	
Series	
Spacer length	mm
Frame size	

**Materials**

Pump		Shaft seal	AQ1EGG
Pump Casing	GJL-250 (GG25)	Material code	AQ1EGG
Impeller	GJL-250 (GG25)	Seal face	Carbon graphite antimony impregnated (A)
Shaft	A 276 Type 420 (X20Cr13)	Seat	Silicon carbide (Q1, eSiC-Q7)
		Elastomer	EPDM (E)
		Metal parts	CrNiMo steel (G)

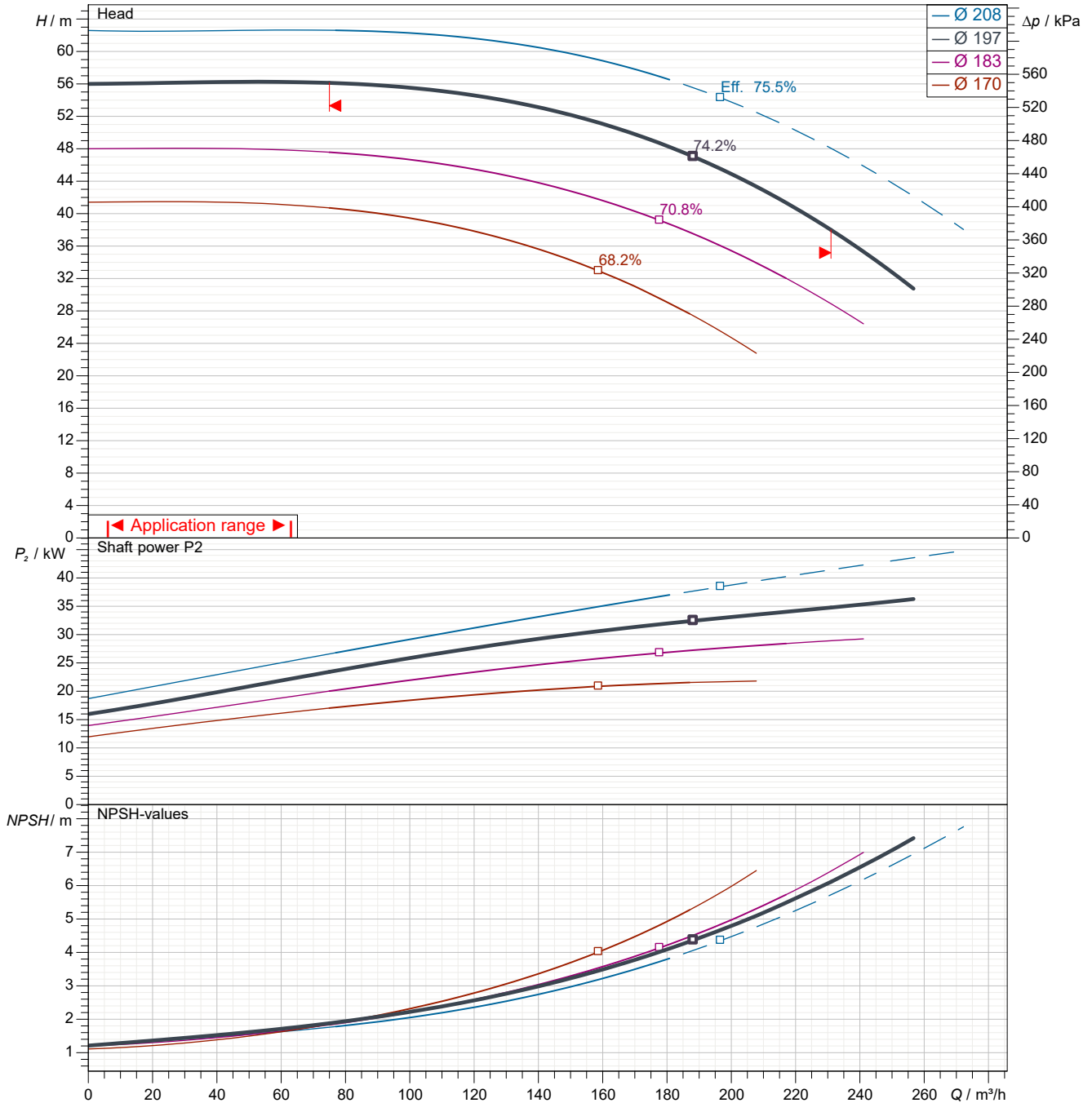
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 Power data referred to: Water; 20°C; 998.3kg/m<sup>3</sup>; 1.005mm<sup>2</sup>/s      Sense of rotation      Clockwise from the drive end

Missing or invalid parameter (REFDIAM)



Pump curves in accordance with ISO 9906 2B

Pumped fluid	Water		Rated flow	m <sup>3</sup> /h
Temperature	20	°C	Rated head	m
Density	998.3	kg/m <sup>3</sup>	Shaft power	kW
Kin. viscosity	1.005	mm <sup>2</sup> /s	Speed	2945 1/min
Vapour pressure	2.34	kPa	NPSH3	m
Impeller Ø	197	mm	Efficiency	%

Subject to change

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Issue date

2022-04-08

Last update

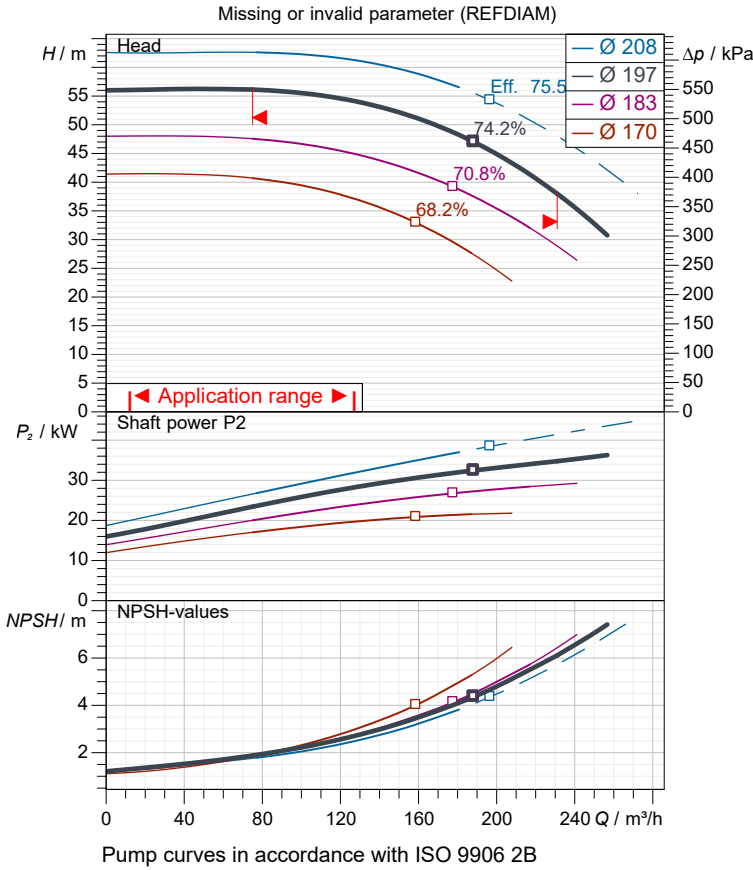
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**Performance curves**



**Pump**

Make MAS DAF  
 Pump type NMM 80-200  
 Design End Suction Monoblock Type  
 Suction port  
 Pressure rating PN16  
 Nominal pipe size DN100  
 Standard DIN  
 Discharge port  
 Pressure rating PN16  
 Nominal pipe size DN80  
 Standard DIN

**Operating data specification**

Pumped fluid Water  
 Temperature 20 °C  
 Density 998.3 kg/m<sup>3</sup>  
 Kin. viscosity 1.005 mm<sup>2</sup>/s  
 Vapour pressure 2.34 kPa  
 Rated flow m<sup>3</sup>/h  
 Rated head m  
 Shaft power kW  
 Speed 2945 1/min  
 NPSH3 m  
 Efficiency %  
 Impeller Ø 197 mm

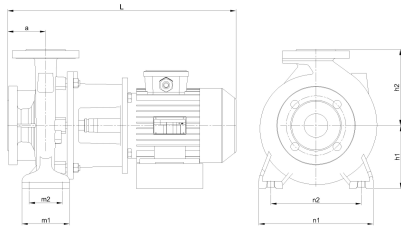
**Motor**

Make/Type 37 KW-2900 RPM / 200L  
 Specific design IE3 / 50 Hz / Pole pairs 1  
 Rated power 37 kW  
 Speed 2970 1/min  
 Electric voltage 3~ 400 V  
 Electric current 63 A  
 Degree of protection IP 55

**Materials**

Shaft seal AQ1EGG  
 Material code AQ1EGG  
 Seal face Carbon graphite antimony impregnated (A)  
 Seat Silicon carbide (Q1, eSiC-Q7)  
 Elastomer EPDM (E)  
 Metal parts CrNiMo steel (G)

Pump Casing GJL-250 (GG25)  
 Impeller GJL-250 (GG25)  
 Shaft A 276 Type 420 (X20Cr13)

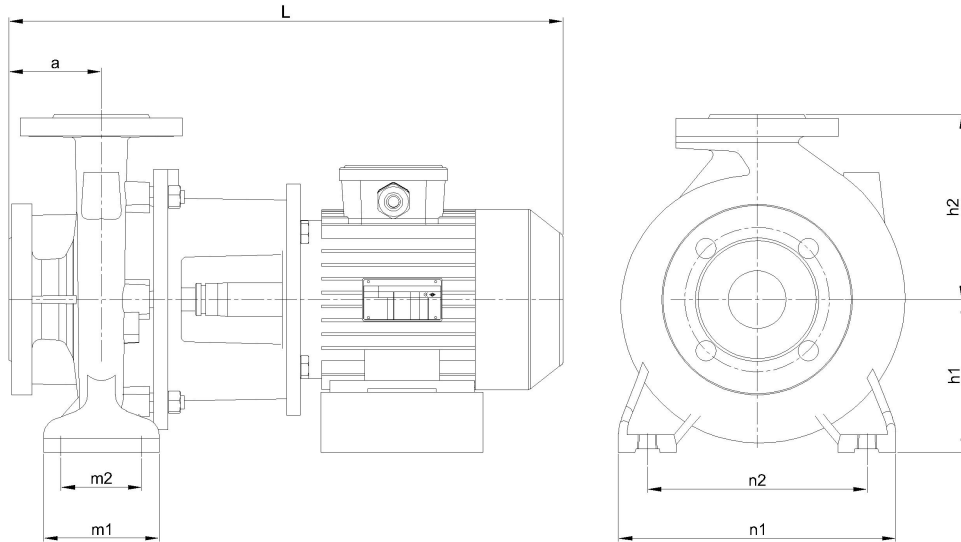


Dimensions	mm
a	125
h1	180
h2	250
L	1032
m1	125
m2	95
n1	345
n2	280

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Dimensions	mm
a	125
h1	180
h2	250
L	1032
m1	125
m2	95
n1	345
n2	280

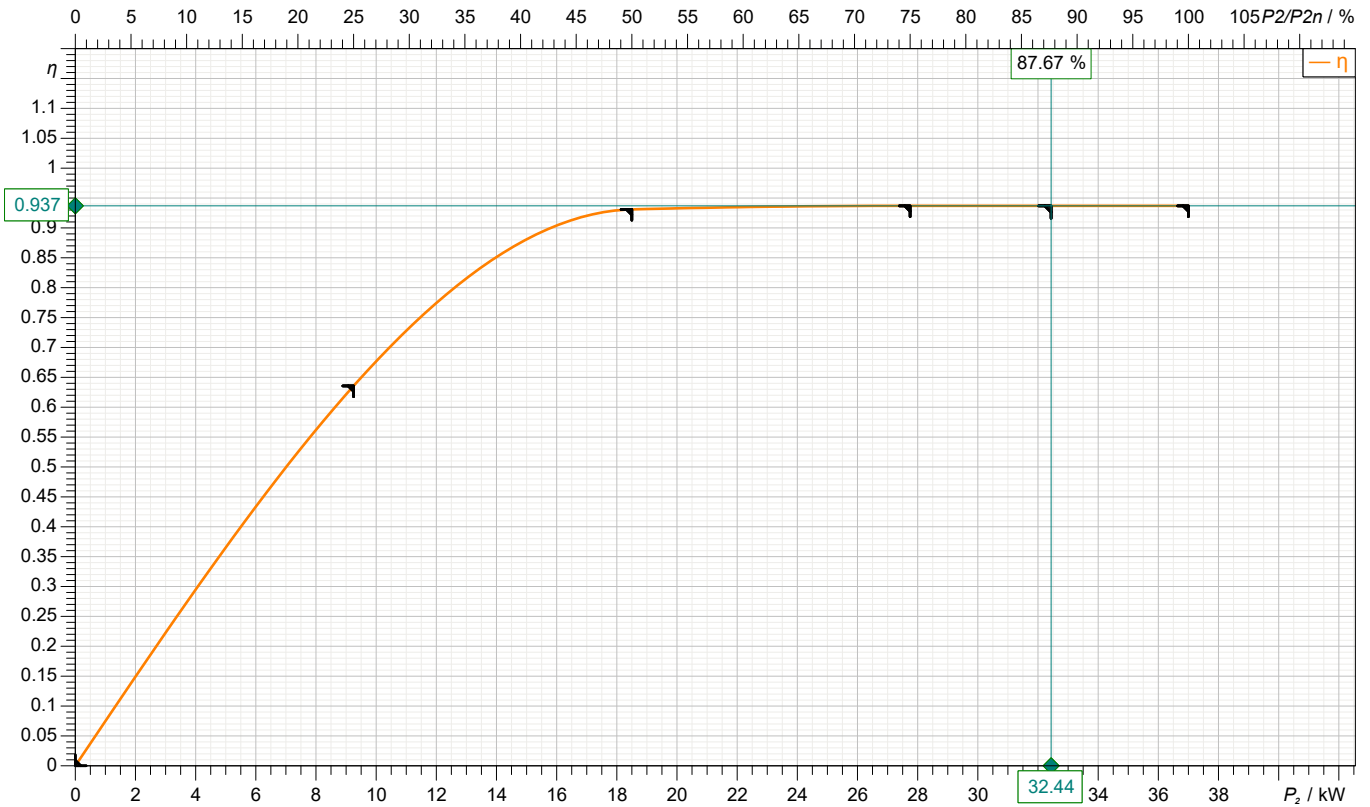
Inlet / outlet	
Suction port	Discharge port
DN100	DN80
PN16	PN16

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**motor data**



Symbol	No load	25 %	50 %	75 %	100 %	125 %
P <sub>2</sub> / kW	0	9.25	18.5	27.75	37	
P <sub>1</sub> / kW		14.55	19.87	29.62	39.49	
η / %	0	63.56	93.1	93.7	93.7	

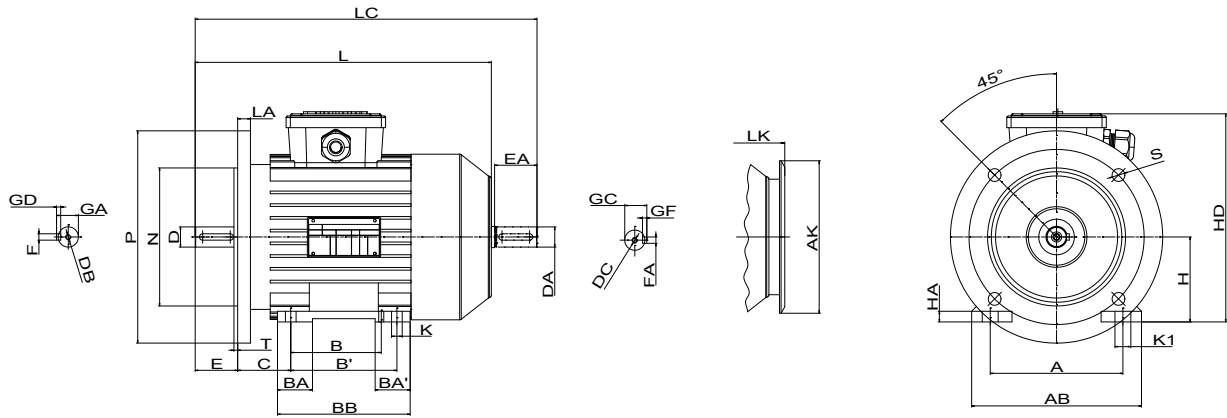
**Motor**

Make/Type	37 KW-2900 RPM / 200L	Degree of protection	IP 55
Specific design	IE3 / 50 Hz / Pole pairs 1	Type of protection	
Rated power	37 kW	Explosion protection	
Electric voltage	3~ 400 V	Service factor	1.15
Number of poles	2	Starting current	
Speed	2970 1/min	Starting torque	
Electric current	63 A	Moment of inertia	
Power factor	0.9	No. starts per hour	
Frame size	200L	Rated torque	119 Nm
Efficiency class	IE3	Insulation class	F (155C°)

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Dimensions	mm		
A	318	GC	59
AB	398	H	200
AK	370	HA	26
B'	68	HD	477
BA'	355	K	19
C	133	K1	305
D	55	L	747
DA	55	LA	20
DB	M20	LC	865
DC	M20	LK	803
E	110	M	350
EA	110	N	300
FxGF	16X10	NO	4
FxGD	16X10	P	400
GA	59	S	18.5

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**Suction connection**

DN100  
PN16

**Discharge connection**

DN80  
PN16

Dimensions	mm
b	22
D	220
d2	18
d4	158
d5	116
DN	100
f	2
k	180
n	8

Dimensions	mm
b	20
D	200
d2	18
d4	160
d5	90.5
DN	80
f	2
k	160
n	8





**Spare part list**  
NMM 80-200

Revision number

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**Subject to change**

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**Spare part list**  
NMM 80-200

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