

Customer**Supplier**

Company name
Editor
Phone number
E-mail

Fields of Application

Water supply and booster stations
Irrigation, overhead irrigation and draining
Filling and emptying of tanks and containers
Circulating of hot and cold water in HVAC systems
Pumping of condensate
Water circulating for swimming pools
Sanitary and cleaning installations
For industrial applications and public services
Fresh water supply on ships

**Design Specification**

NMM series pumps are volute casing, single stage, end suction, monoblock type centrifugal pumps with closed impeller and mechanical seal.

Main dimensions and the nominal flow rates of the pumps comply with the DIN 24255 and EN 733 standards.

Single entry, closed impeller is hydraulically thrust compensated and dynamically balanced.

Pump and motor are separate components. Motor shaft is passed into the pump shaft for coupling. After a certain motor power, a coupling system is used between the motor shaft and pump shaft.

Maintenance is very much easier, the impeller shaft and other rotating parts being removable with no need to disconnect the suction and delivery pipes, due to back pull-out design.

Maximum interchangeability of components, identical parts can be used along various pumps of the NMM series, which greatly simplifies and reduces stock of spare parts in addition to reduced delivery times.

Single-stage centrifugal pump coupled by means of a support, to a standard asynchronous motor, closed type, with external ventilation.

NMM series are fitted with mechanical shaft seal and pump shaft is supported by motor bearings.

Technical Data

Suction Flange	: DN50 - DN150
Discharge Flange	: DN32 - DN125
Operating Pressure	: 10 bar
Temperature Range	: Up to 120 °C
Speed Range	: 1450 - 3500 rpm
Flow Range	: 5 - 400 m ³ /h
Head Range	: 4 - 105 m

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Operating data specification

Pumped fluid	Water	Rated flow	m ³ /h
Solids		Rated head	m
Kind		Geodetic head	m
Percentage of solid content	0	Available system NPSH	m
pH value		Inlet pressure (pin)	0 kPa
Temperature	20 °C	Altitude above sea level	100 m
Density	998.3 kg/m ³	Max. operating pressure	606 kPa
Kin. viscosity	1.005 mm ² /s	Max. diff. pressure	606 kPa
Vapour pressure	2.34 kPa		

Pump

Make	MAS DAF	Impeller type	
Pump type	NMM 32-250	Impeller construction	
Frame size		Impeller Ø	
Design	End Suction Monoblock Type	Max.	268 mm
Self priming	<input checked="" type="checkbox"/> No	designed	213 mm
Speed	2880 1/min	Min.	195 mm
Stages	1	Flow	
Suction port		Nominal	19.6 m ³ /h
Pressure rating	PN16	Max.	21.1 m ³ /h
Nominal pipe size	DN50	Min.	0 m ³ /h
Standard	DIN	Head	
Discharge port		Nominal	50.4 m
Pressure rating	PN16	Min.	46.9 m
Nominal pipe size	DN32	Max.	61.9 m
Standard	DIN	Shut off head	61.9 m
Shaft power		NPSH3	m
Shaft power P2(Q=max.)	7.47 kW	Efficiency	%

Motor

Make/Type	7.5 KW-2900 RPM / 132S
Specific design	IE3 / 50 Hz / Pole pairs 1
Rated power	7.5 kW
Electric voltage	3~ 400 V
Speed	2910 1/min
Electric current	13.3 A
Frame size	132S
Degree of protection	IP 55
Type of protection	
Explosion protection	

Coupling

Make/Type	
Series	
Spacer length	mm
Frame size	

Materials

Pump		Shaft seal	AQ1EGG
Pump Casing	GJL-250 (GG25)	Material code	AQ1EGG
Impeller	GJL-250 (GG25)	Seal face	Carbon graphite antimony impregnated (A)
Shaft	A 276 Type 420 (X20Cr13)	Seat	Silicon carbide (Q1, eSiC-Q7)
		Elastomer	EPDM (E)
		Metal parts	CrNiMo steel (G)

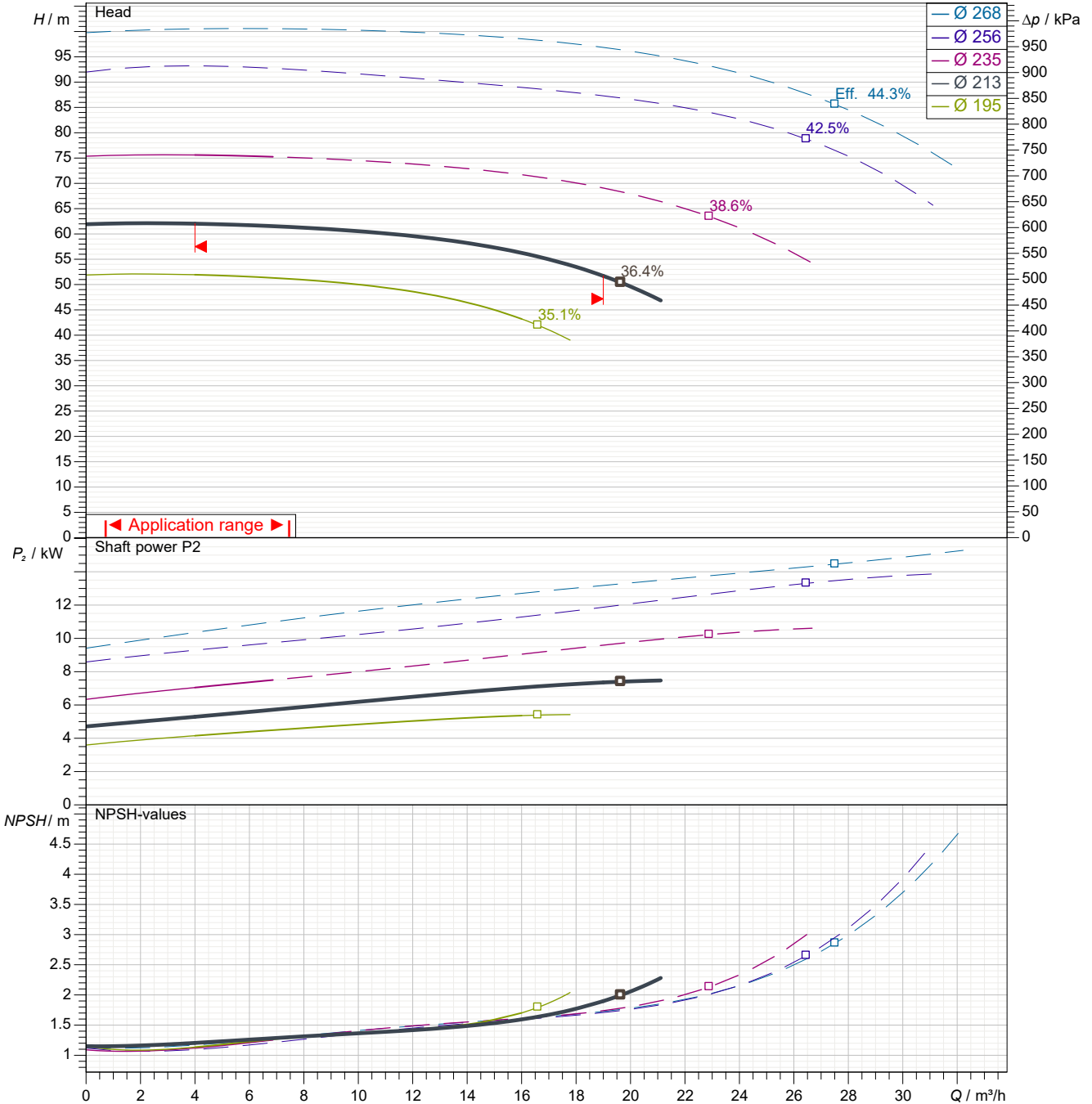
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Power data referred to: Water; 20°C; 998.3kg/m³; 1.005mm²/s Sense of rotation Clockwise from the drive end

Missing or invalid parameter (REFDIAM)



Pump curves in accordance with ISO 9906 2B

Pumped fluid	Water		Rated flow	m ³ /h
Temperature	20	°C	Rated head	m
Density	998.3	kg/m ³	Shaft power	kW
Kin. viscosity	1.005	mm ² /s	Speed	2880 1/min
Vapour pressure	2.34	kPa	NPSH3	m
Impeller Ø	213	mm	Efficiency	%

Subject to change

Projec

Issue date
2022-04-07

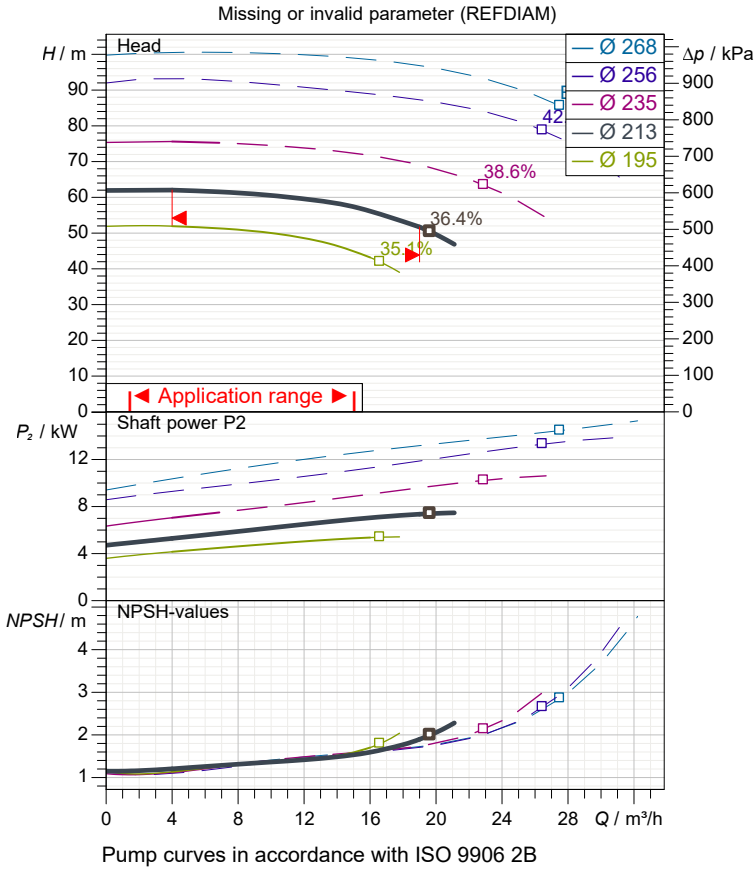
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Performance curves



Pump

Make	MAS DAF
Pump type	NMM 32-250
Design	End Suction Monoblock Type
Suction port	
Pressure rating	PN16
Nominal pipe size	DN50
Standard	DIN
Discharge port	
Pressure rating	PN16
Nominal pipe size	DN32
Standard	DIN

Operating data specification

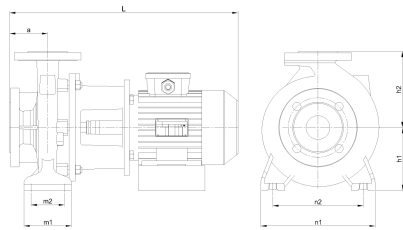
Pumped fluid	Water	
Temperature	20	°C
Density	998.3	kg/m ³
Kin. viscosity	1.005	mm ² /s
Vapour pressure	2.34	kPa
Rated flow		m ³ /h
Rated head		m
Shaft power		kW
Speed	2880	1/min
NPSH3		m
Efficiency		%
Impeller Ø	213	mm

Motor

Make/Type	7.5 KW-2900 RPM / 132S
Specific design	IE3 / 50 Hz / Pole pairs 1
Rated power	7.5 kW
Speed	2910 1/min
Electric voltage	3~ 400 V
Electric current	13.3 A
Degree of protection	IP 55

Materials

Shaft seal	AQ1EGG
Material code	AQ1EGG
Seal face	Carbon graphite antimony impregnated (A)
Seat	Silicon carbide (Q1, eSiC-Q7)
Elastomer	EPDM (E)
Metal parts	CrNiMo steel (G)



Dimensions

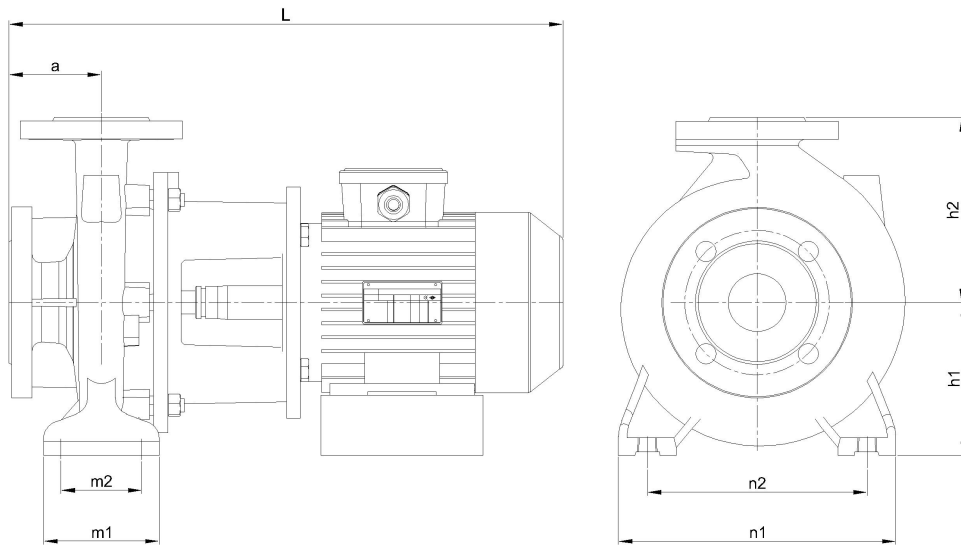
	mm
a	100
h1	180
h2	225
L	680
m1	125
m2	95
n1	320
n2	250

Pump Casing	GJL-250 (GG25)
Impeller	GJL-250 (GG25)
Shaft	A 276 Type 420 (X20Cr13)

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Dimensions	mm
a	100
h1	180
h2	225
L	680
m1	125
m2	95
n1	320
n2	250

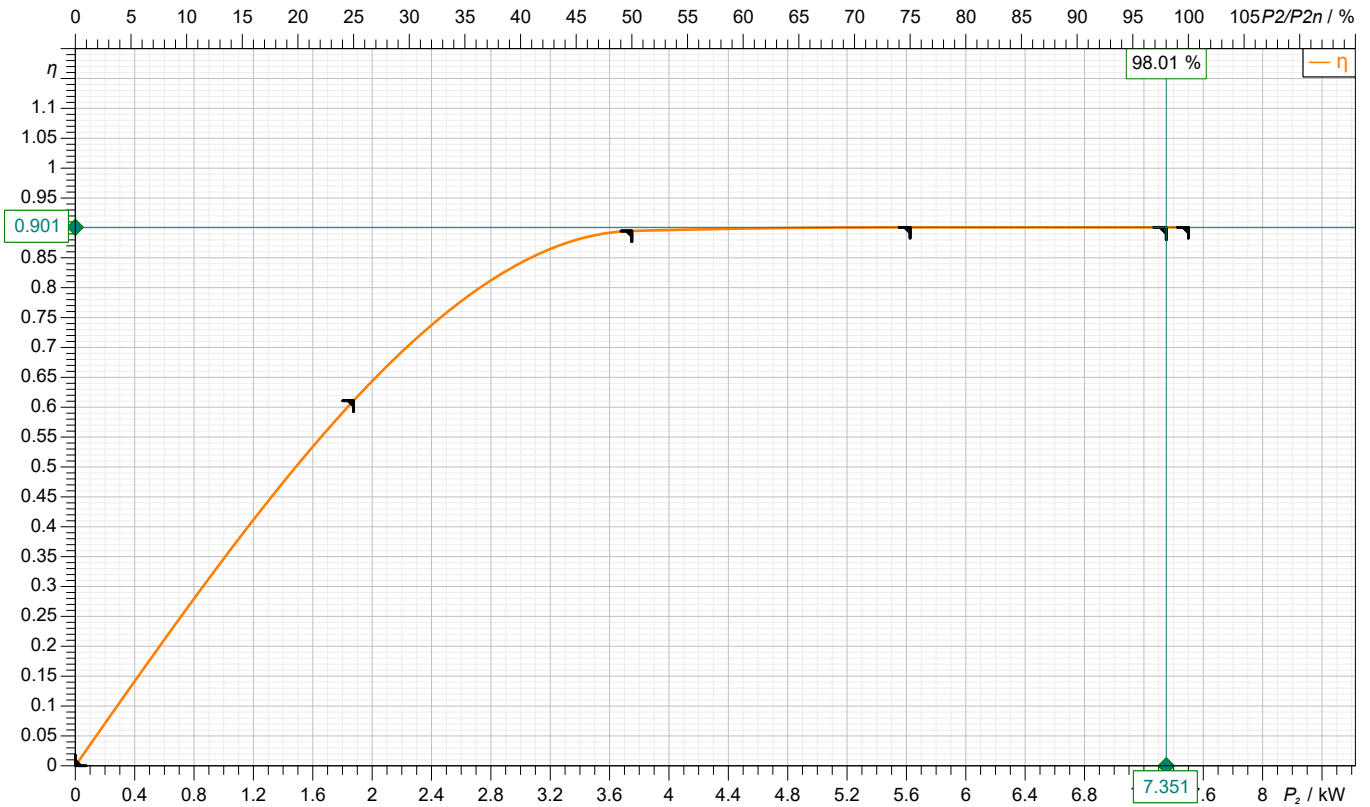
Inlet / outlet	
Suction port	Discharge port
DN50	DN32
PN16	PN16

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motor data



Symbol	No load	25 %	50 %	75 %	100 %	125 %
P_2 / kW	0	1.875	3.75	5.625	7.5	
P_1 / kW		3.069	4.19	6.243	8.324	
η / %	0	61.09	89.5	90.1	90.1	

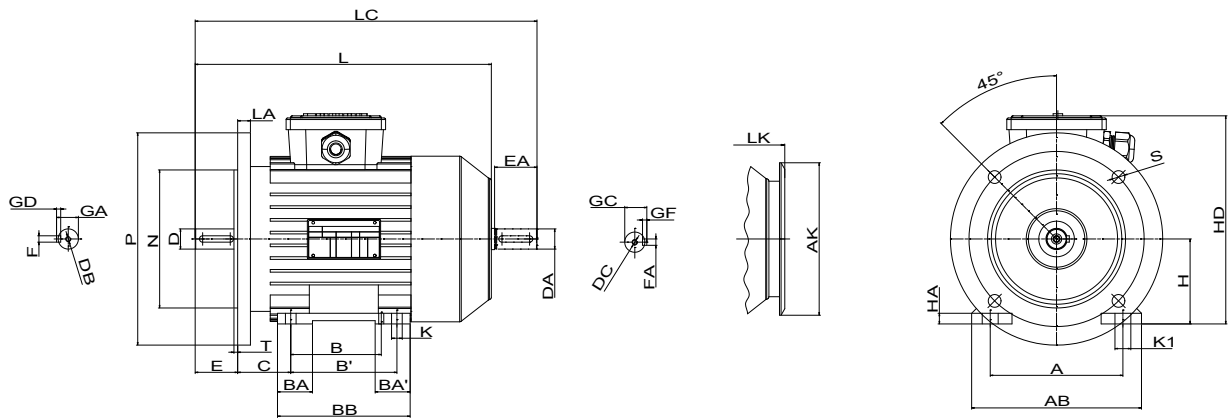
Motor

Make/Type	7.5 KW-2900 RPM / 132S	Degree of protection	IP 55
Specific design	IE3 / 50 Hz / Pole pairs 1	Type of protection	
Rated power	7.5 kW	Explosion protection	
Electric voltage	3~ 400 V	Service factor	1.15
Number of poles	2	Starting current	
Speed	2910 1/min	Starting torque	
Electric current	13.3 A	Moment of inertia	
Power factor	0.9	No. starts per hour	
Frame size	132S	Rated torque	24.6 Nm
Efficiency class	IE3	Insulation class	F (155C°)

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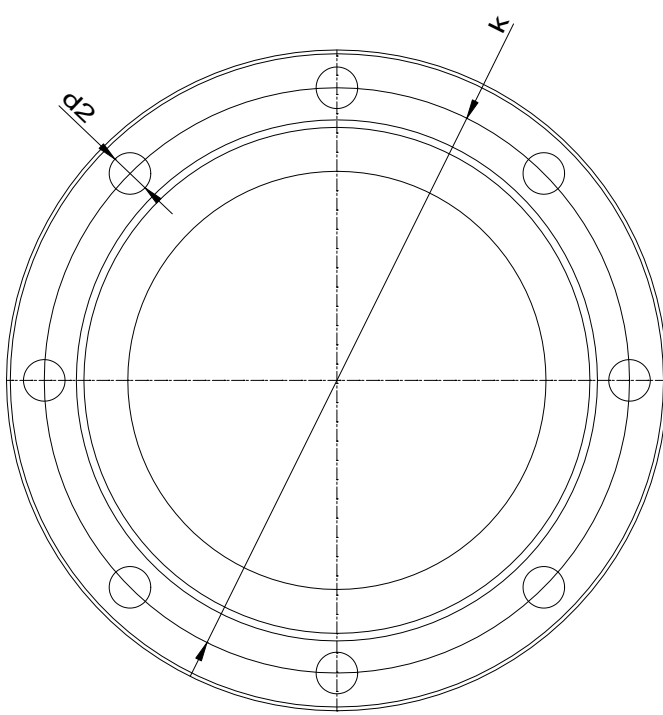


Dimensions	mm		
A	216	FxGD	10X8
AB	260	GA	41
AK	239	GC	41
B	-	H	132
B'	46	HA	15
BA	84	HD	300
BA'	218	K	12
C	89	K1	140
D	38	L	498
DA	38	LA	20
DB	M12	LC	584
DC	M12	LK	535
E	80	M	265
EA	80	N	230
FxGF	10X8	NO	4

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Suction connection

DN50
PN16

Discharge connection

DN32
PN16

Dimensions	mm
b	19
D	165
d2	18
d4	102
d5	61.5
DN	50
f	2
k	125
n	4

Dimensions	mm
b	18
D	140
d2	18
d4	78
d5	43.5
DN	32
f	2
k	100
n	4



Spare part list
NMM 32-250

Revision number

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Subject to change

Projec

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Spare part list
NMM 32-250

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